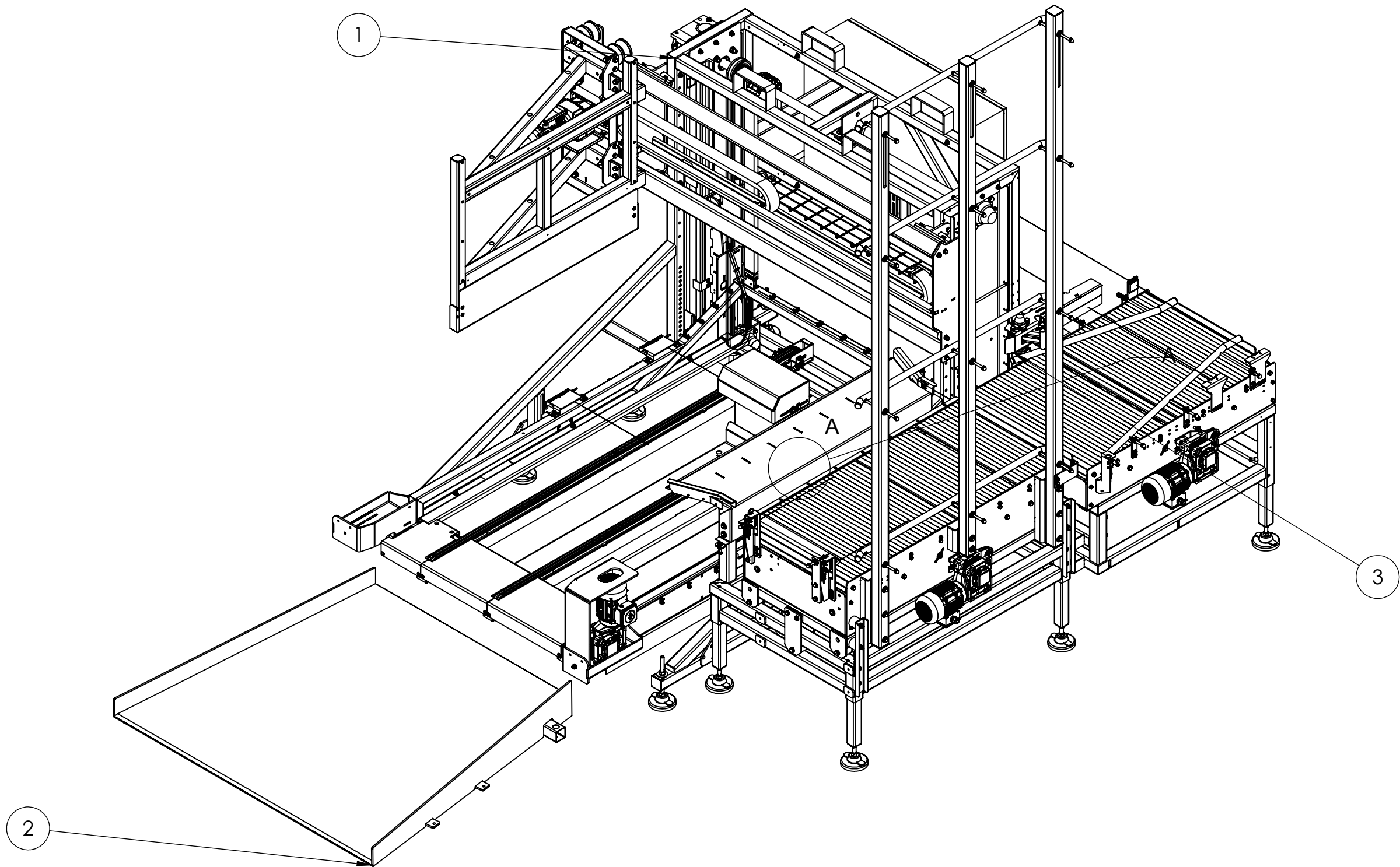


Push right / rear outfeed

01 / COMPLETE ASSEMBLY

ISOMETRIC / 1:20

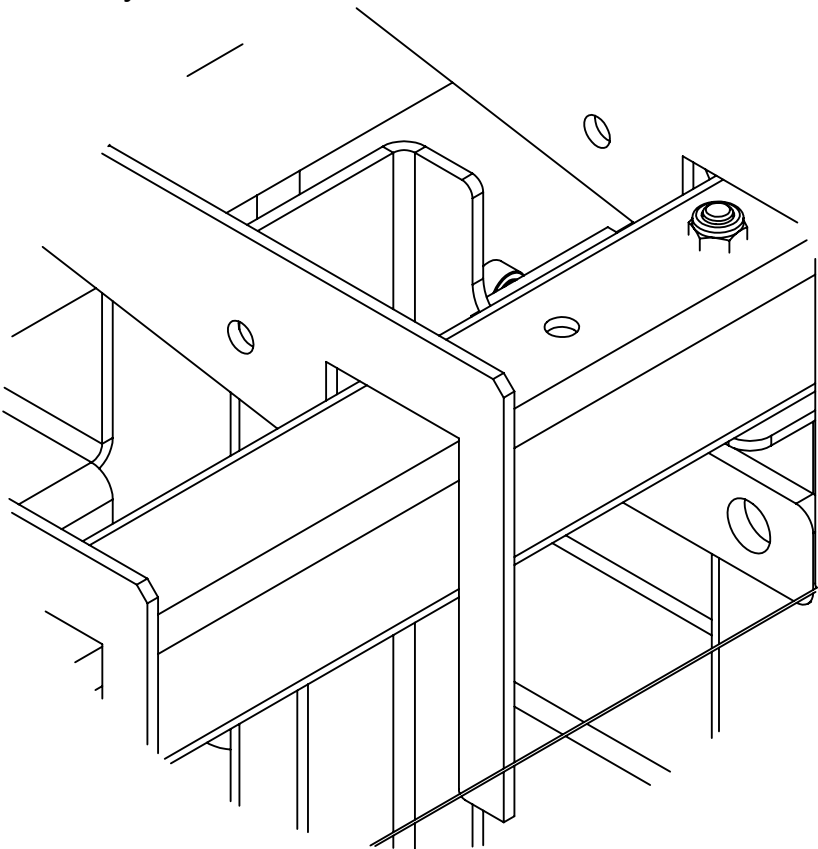


ITEM	PART NUMBER	QTY.
1	RS242500-A0004	1
2	RS242500-A1010	1
3	RS242500-A0002	1
4	Carrosseriering(DIN9012)-M10	2
5	M10	2
6	DIN933-M10x30	2

Item 5 (source label M10):
SpringWasher(DIN127)-M10

A / LIFT-TO-CONVEYOR CONNECTION

Belt A0506 and rail P2087 hidden in detail A only.
Complete assembly remains visible at left.



DETAIL A
SCALE 0.4 : 1

Configuration: Push To Right, Outfeed Back

Ramp included. Safety fencing documented separately.

Installation: 2 | Lift/pusher: 3 | Conveyor: 4 | Ramp: 5 | Connection explosion: 6



REASSEMBLE / ENGINEERING
ENGINEERING REVIEW - NOT FOR MANUFACTURE
Do not scale. Release requires engineering approval.

CHECK: Pending

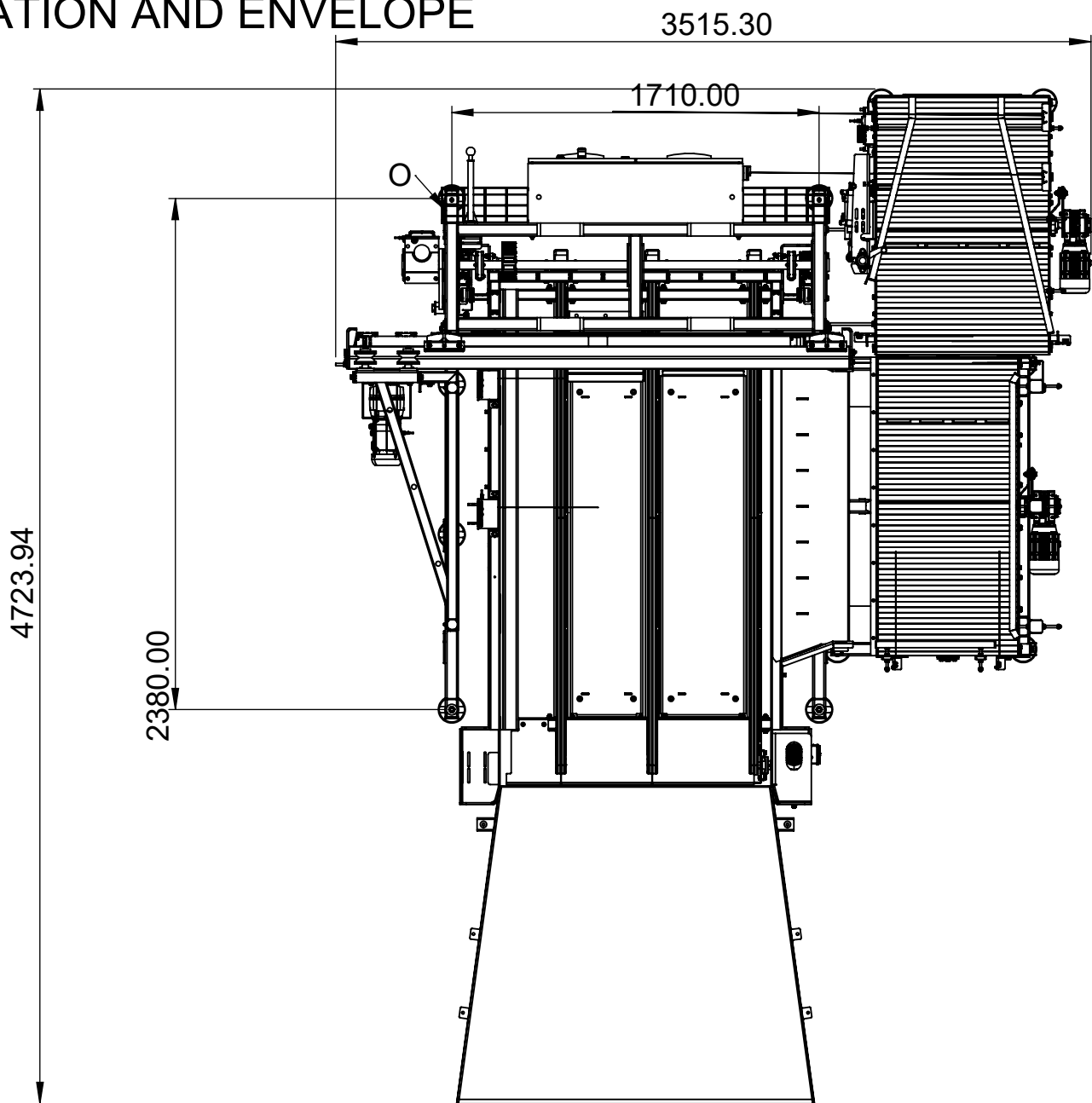
REV:

A2 | mm
SHEET 1 / 6
Scale per view

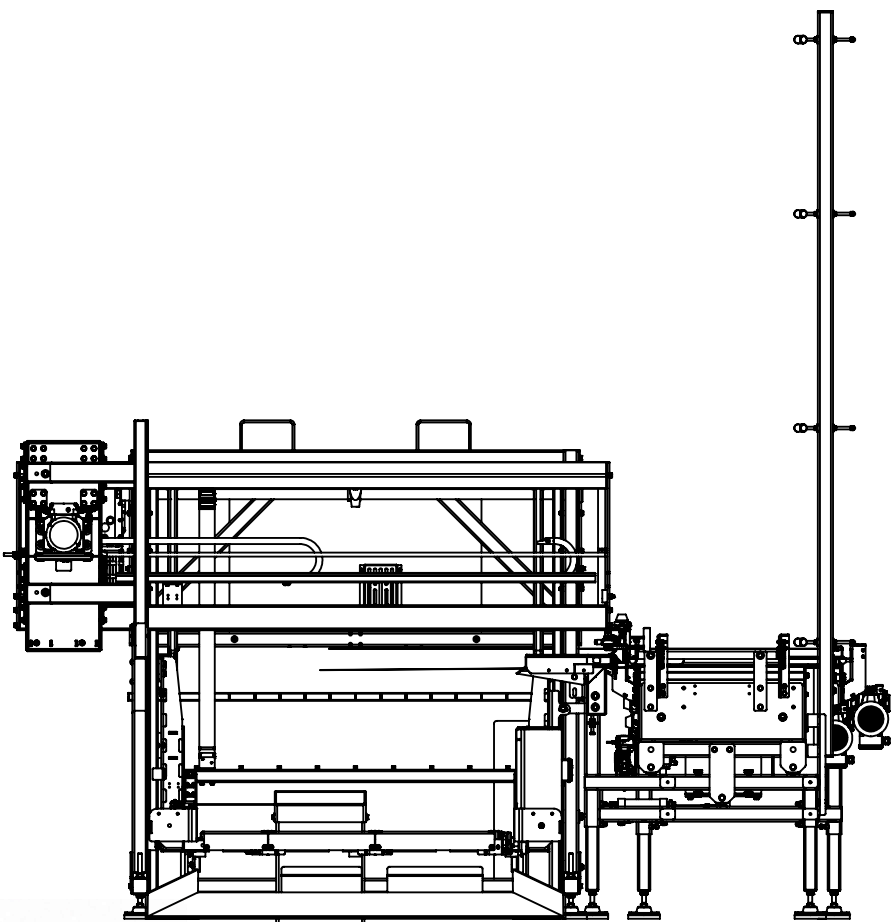
Push right / rear outfeed

02 / INSTALLATION AND ENVELOPE

PLAN / 1:30



FRONT / 1:30



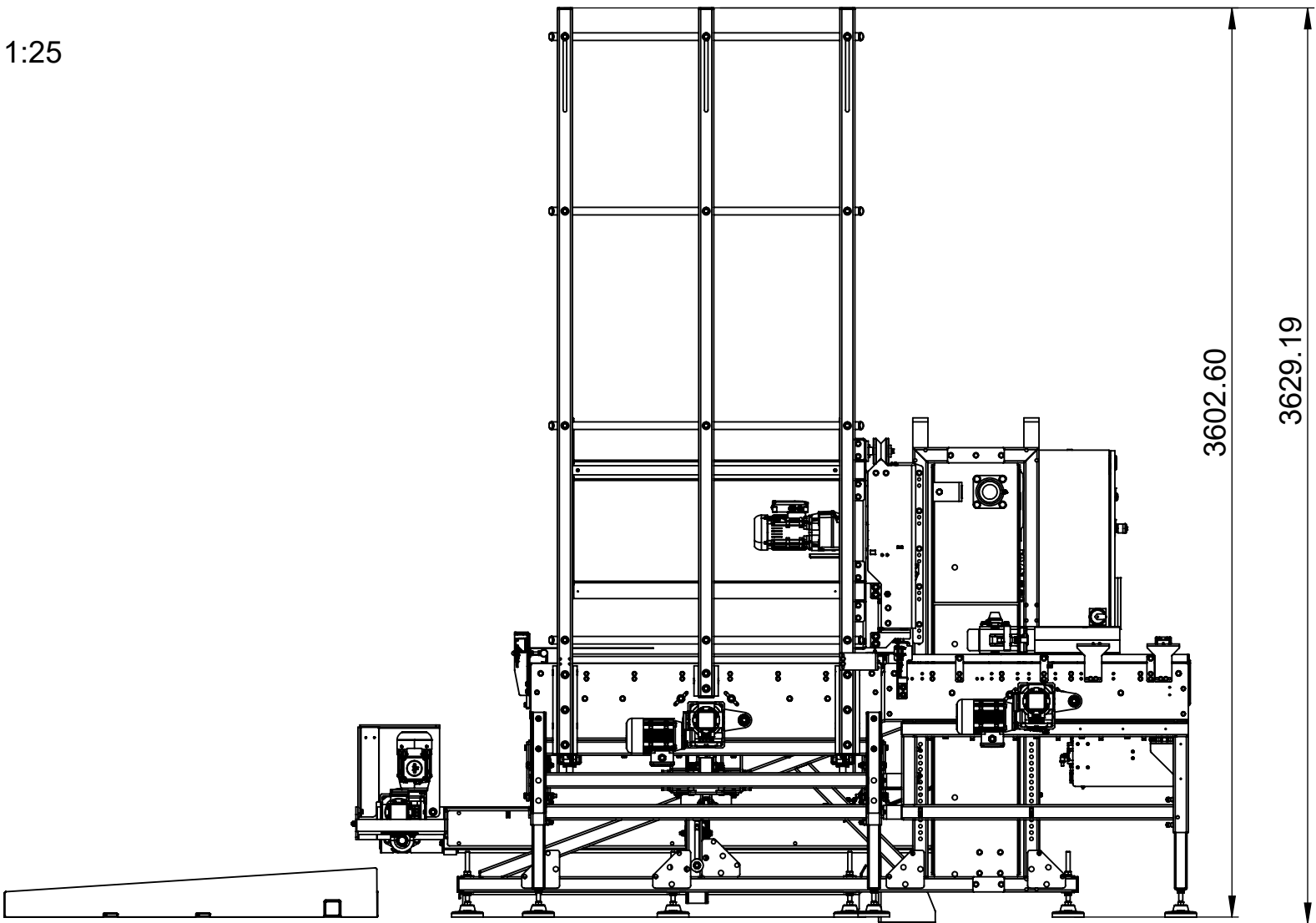
Support positions follow the supplied model; operating/safety clearances and anchoring are not specified.
Height dimensions: inner = support plane to top; outer = complete solid envelope.
Static assembled geometry only. Review P2318A below support plane before installation.

SUPPORT CENTRES / MODEL SNAPSHOT

SUPPORT	X	Z	BASE Y
CONVEYOR / A0045-1	1794.80	769.44	0.60
CONVEYOR / A0045-2	1794.80	2098.44	0.60
CONVEYOR / A0045-3	2659.80	769.44	0.60
CONVEYOR / A0045-4	2659.80	2098.44	0.60
REAR / A0045-1	2754.00	-446.56	0.00
REAR / A0045-2	2000.00	-446.56	0.00
LIFT / A0055-1	0.00	0.00	0.00
LIFT / A0055-2	0.00	865.00	0.00
LIFT / A0055-3	0.00	1565.00	0.00
LIFT / A0055-4	0.00	2380.00	0.00
LIFT / A0055-5	1710.00	0.00	0.00
LIFT / A0055-6	1710.00	865.00	0.00
LIFT / A0055-7	1710.00	1565.00	0.00
LIFT / A0055-8	1710.00	2380.00	0.00

Origin O: lift A0055-1 foot. X right, Z down in PLAN.
K0424.31251 foot centres; mm. Regenerate after model changes.

SIDE / 1:25



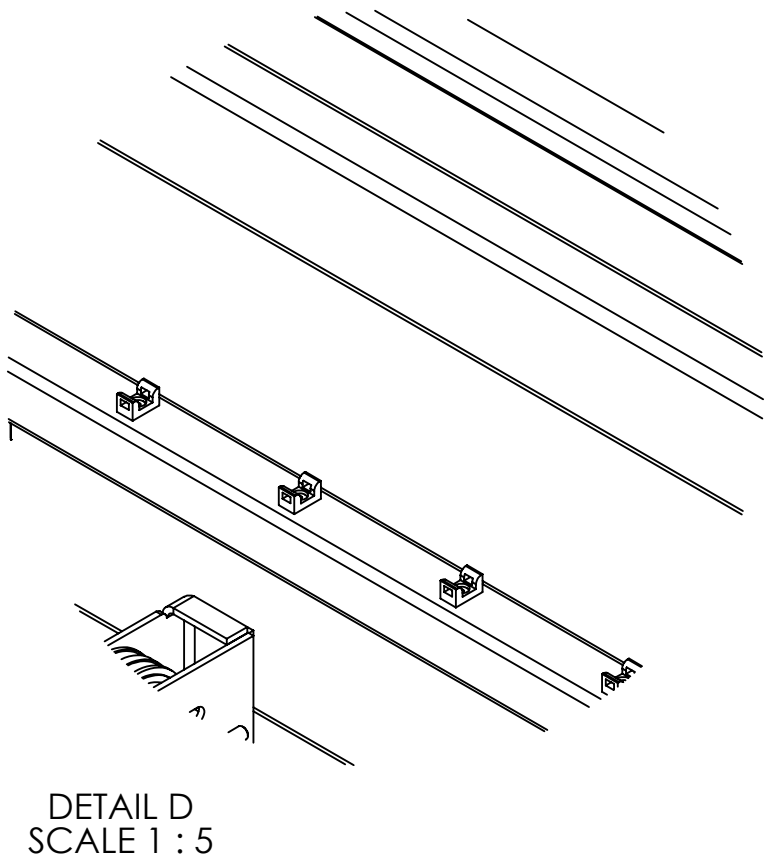
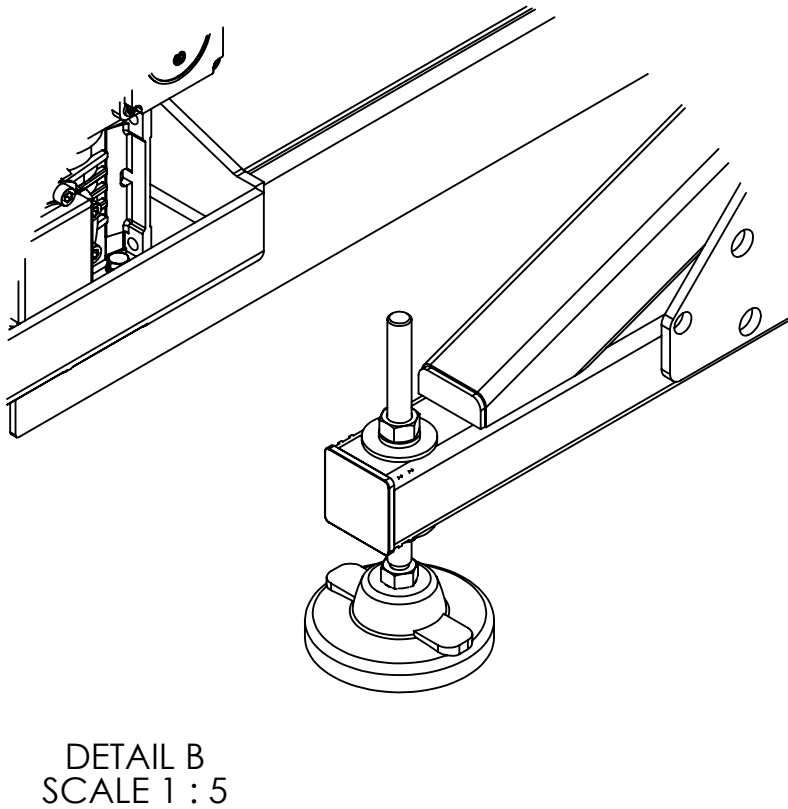
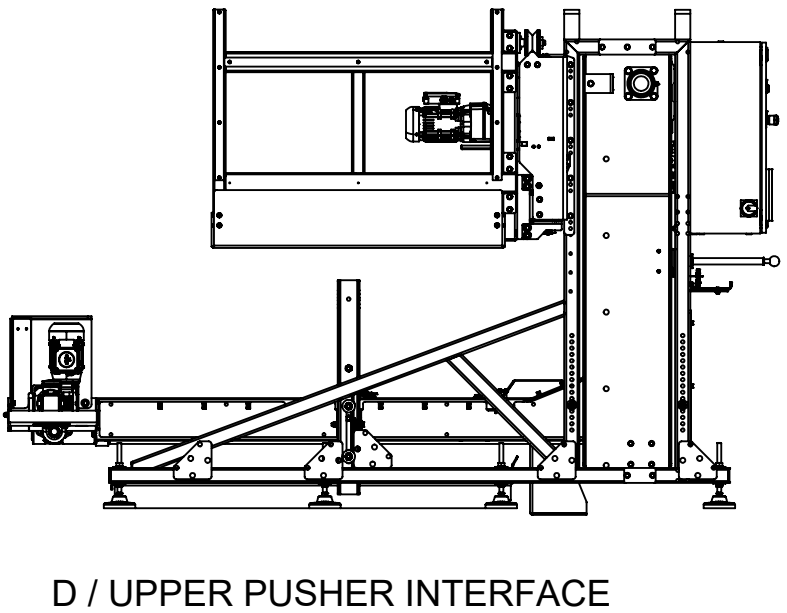
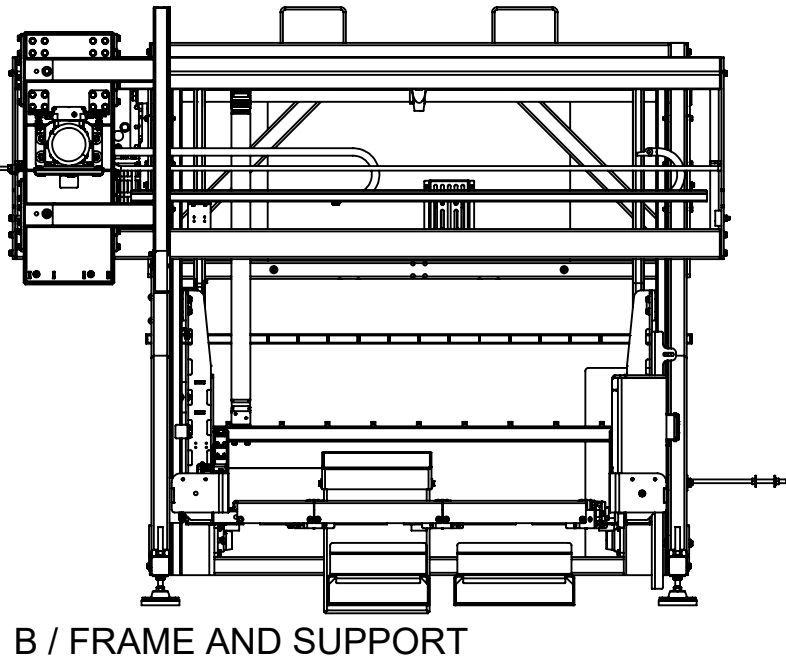
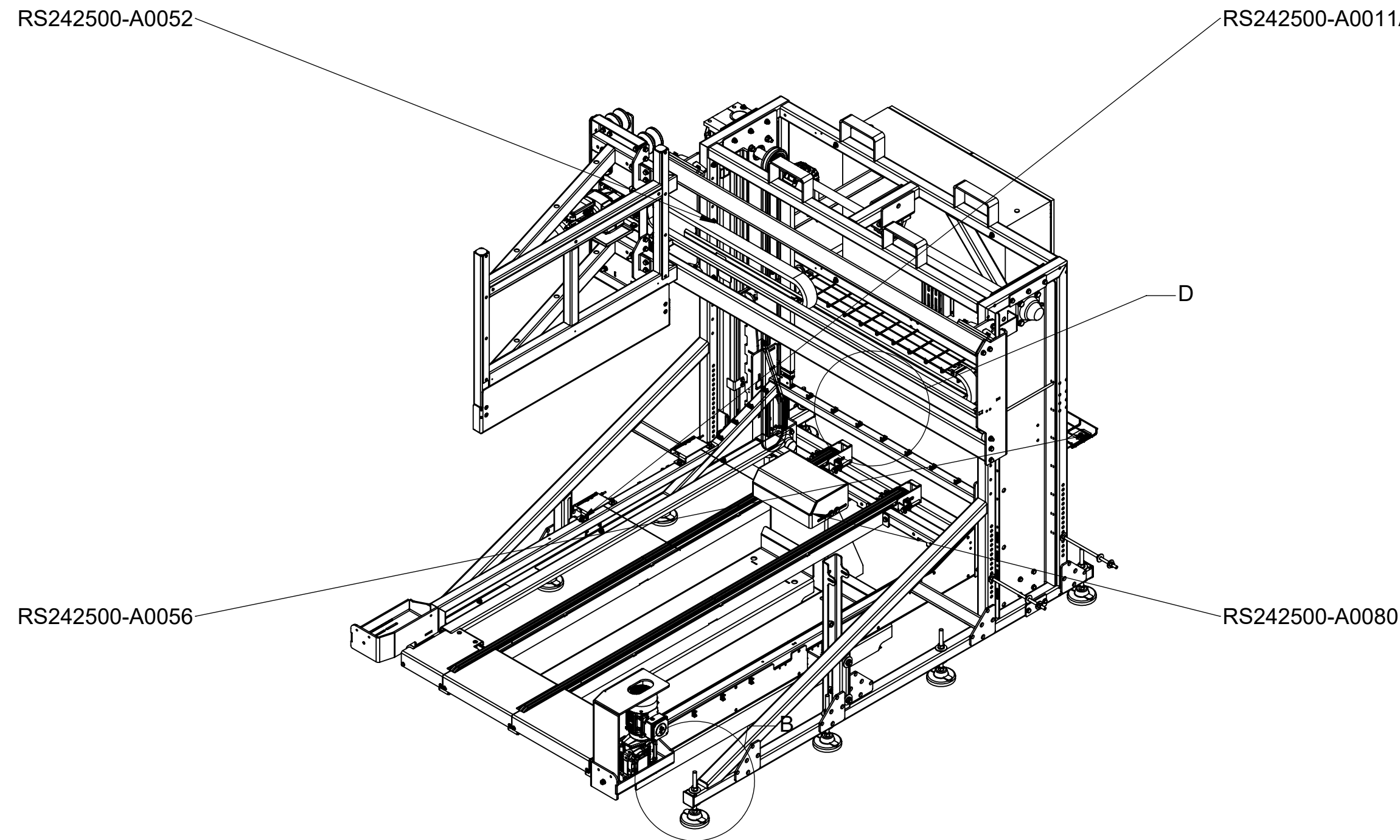
Push right / rear outfeed

03 / LIFT AND CRATE PUSHER

ISOMETRIC / 1:20

FRONT / 1:25

SIDE / 1:30



Subassembly identifiers follow source filenames. Full occurrence register supplied separately.

View-specific isolation from complete assembly. Assembled positions retained.

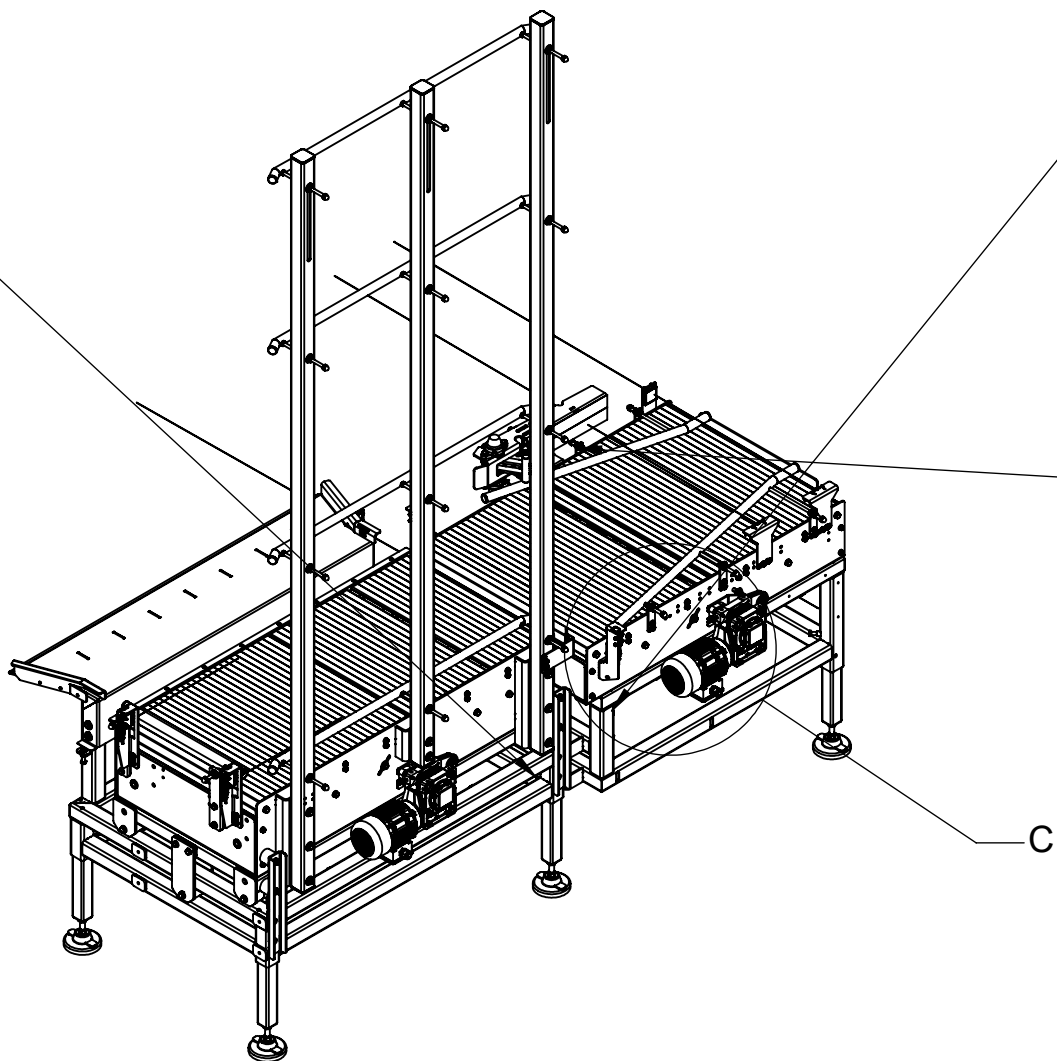
Complete assembly and authoritative top-level BOM: sheet 1.

Push right / rear outfeed

04 / CONVEYOR AND TRANSFER

ISOMETRIC / 1:25

RS242500-A0008



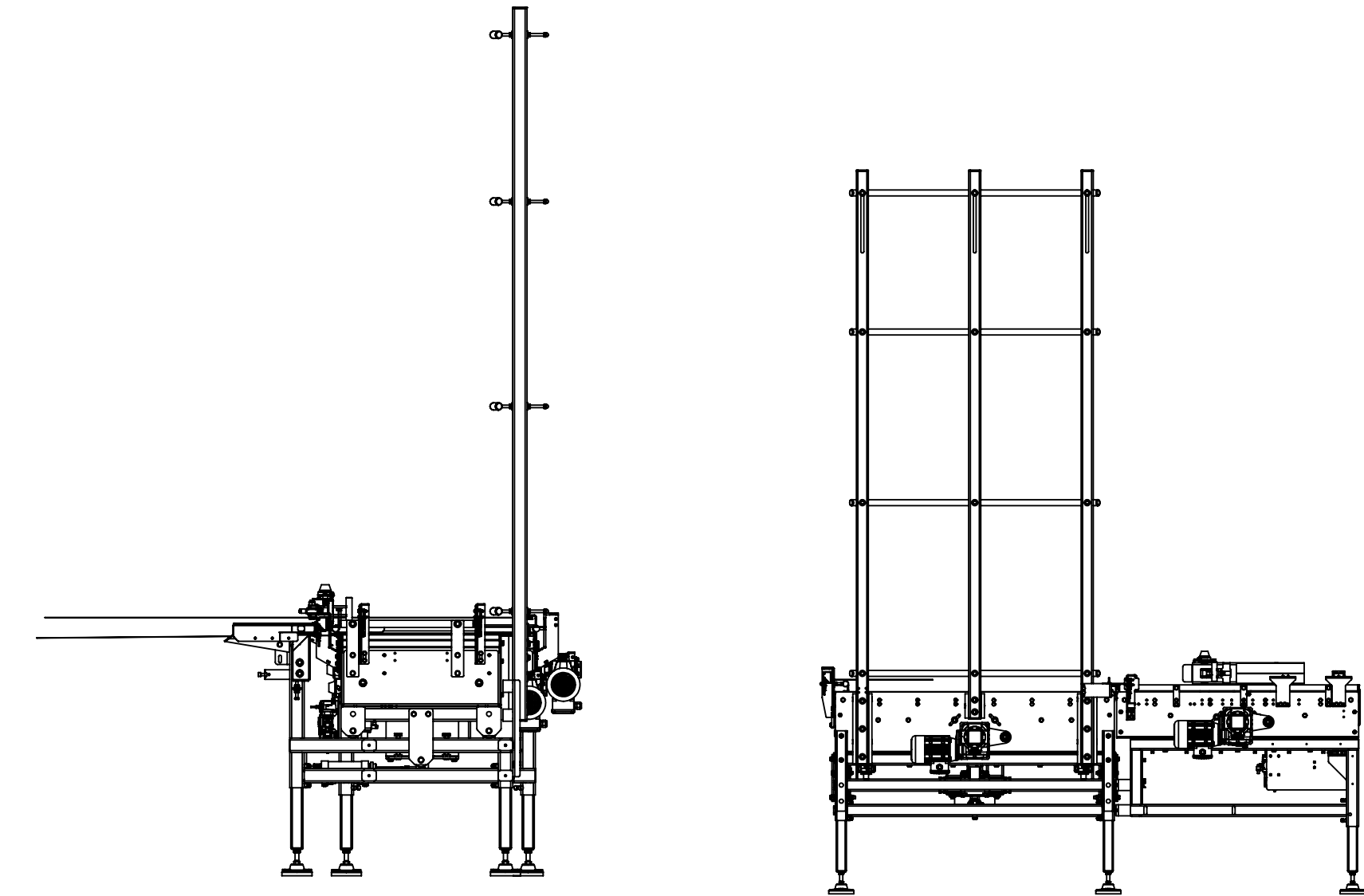
RS242500-A0100

RS242500-A0029

C

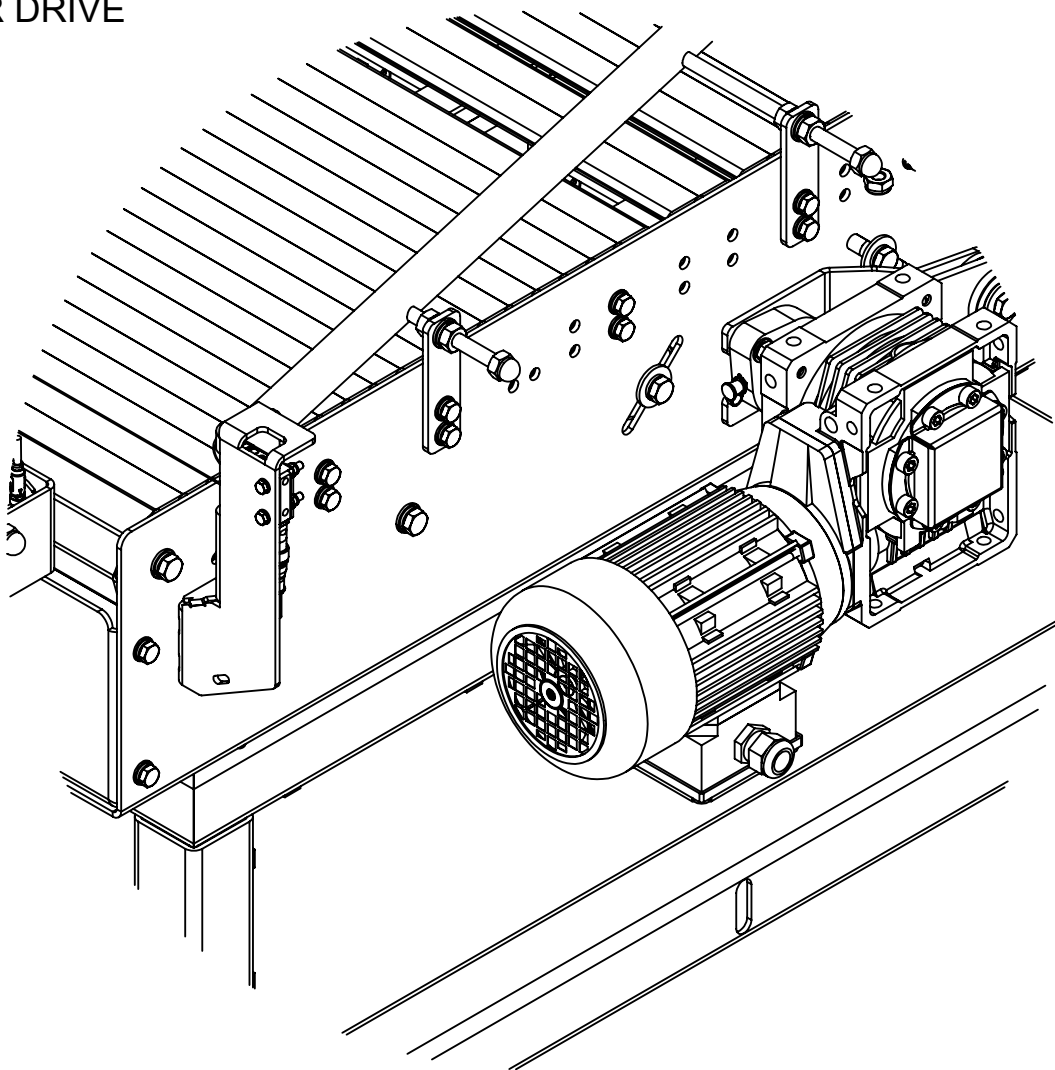
FRONT / 1:25

SIDE / 1:30



C / CONVEYOR DRIVE

DETAIL C
SCALE 1 : 5



Shared lift-to-conveyor interface: detail A on sheet 1; exploded connection: sheet 6.

View-specific isolation from complete assembly. Assembled positions retained.

Complete assembly and authoritative top-level BOM: sheet 1.



REASSEMBLE / ENGINEERING
ENGINEERING REVIEW - NOT FOR MANUFACTURE
Do not scale. Release requires engineering approval.

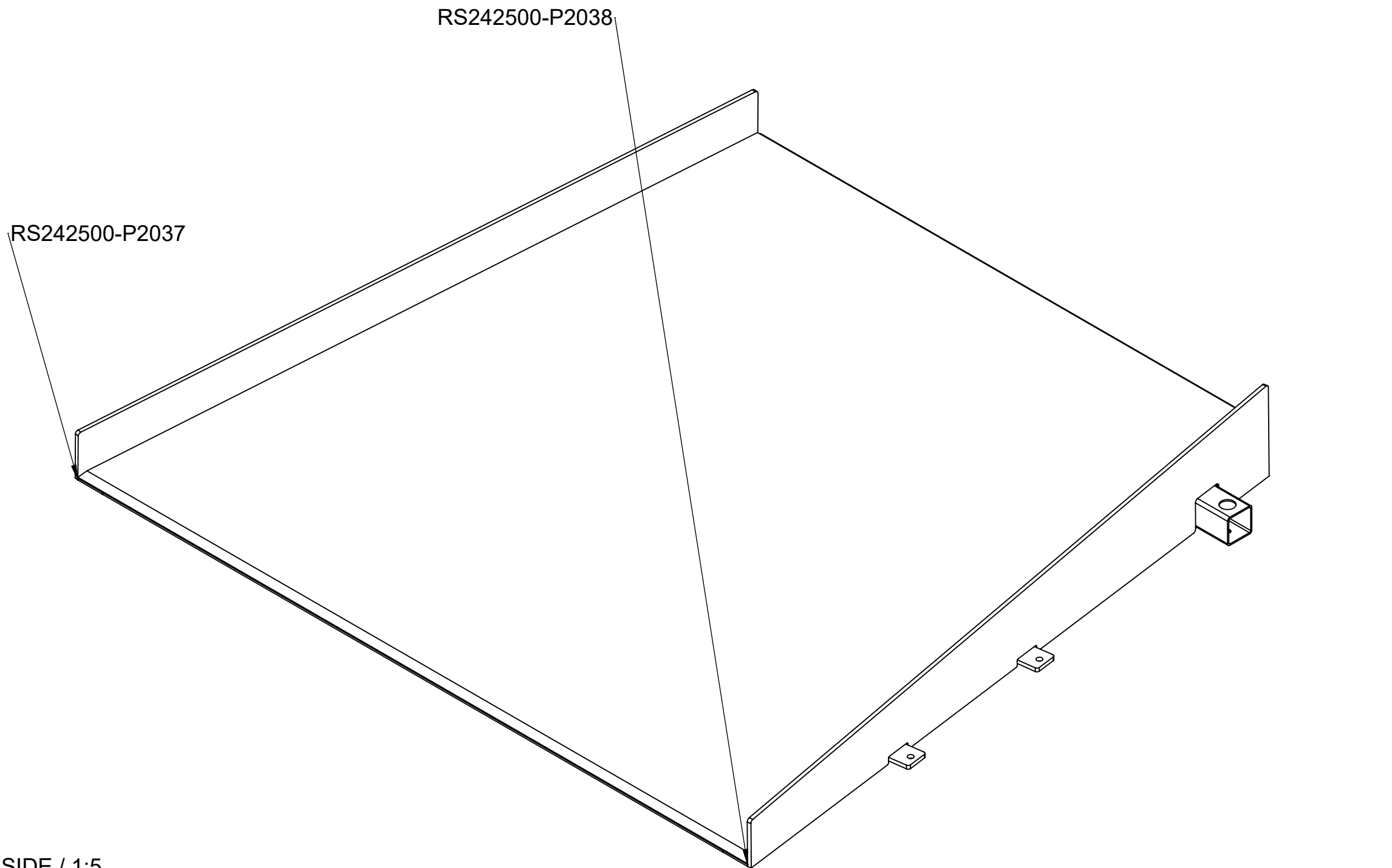
CHECK: Pending
REV:

A2 | mm
SHEET 4 / 6
Scale per view

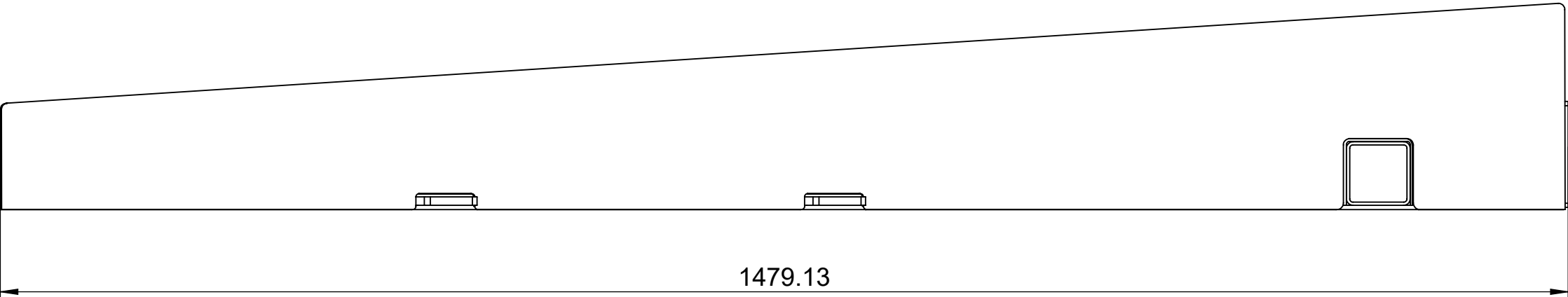
Push right / rear outfeed

05 / RAMP AND ASSEMBLY CONNECTIONS

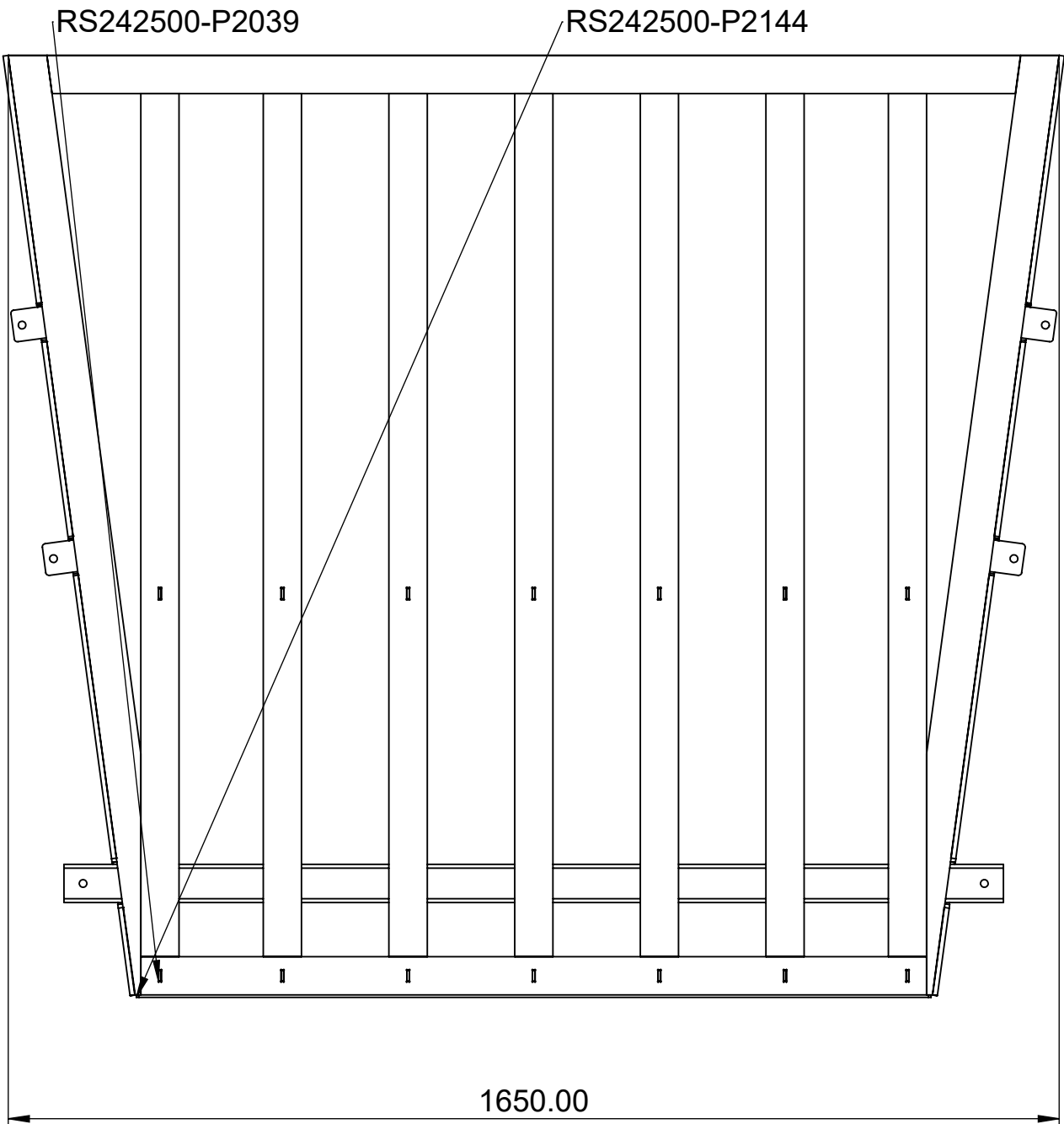
RAMP ISOMETRIC / 1:8



SIDE / 1:5



UNDERSIDE / 1:10



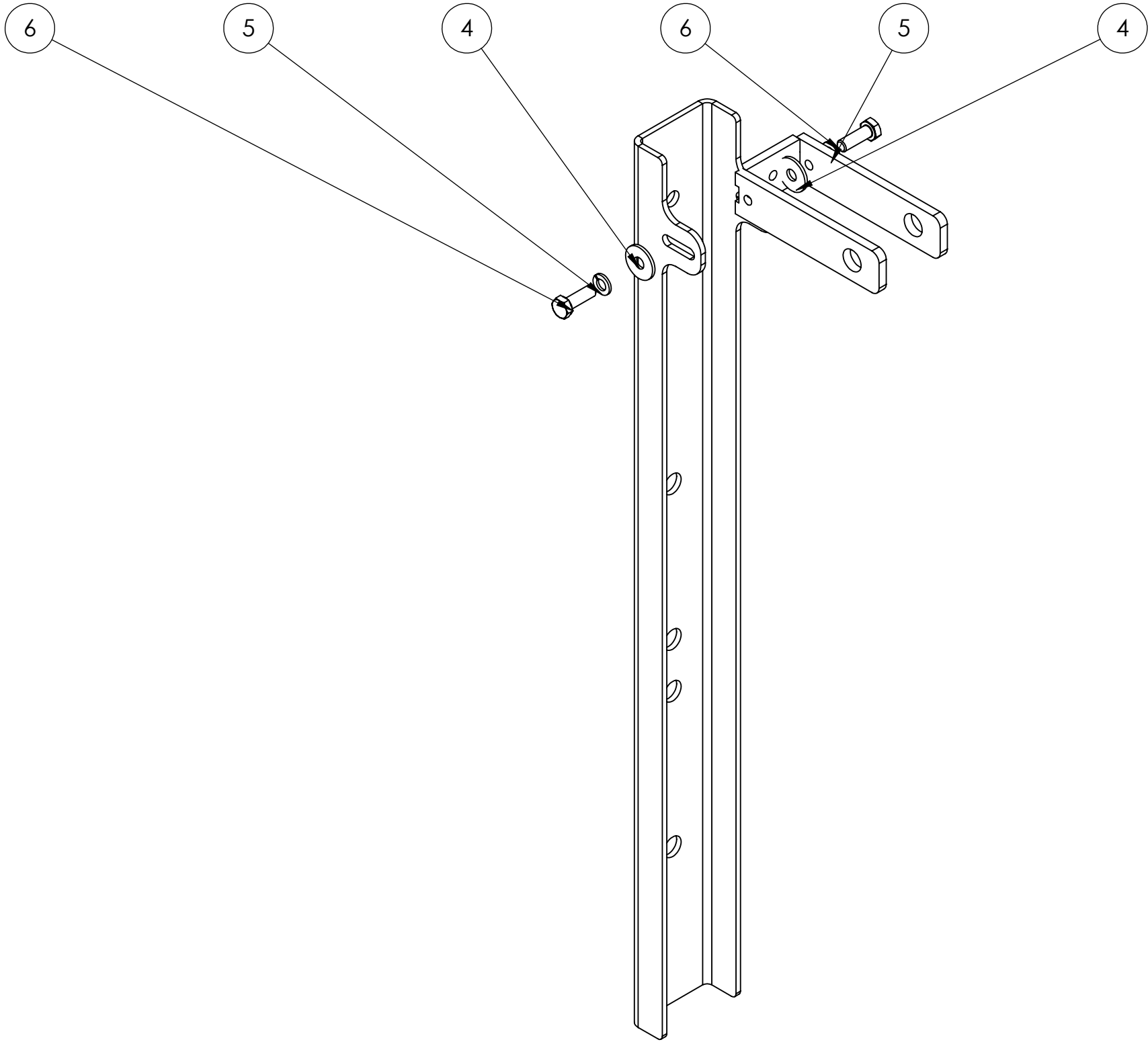
RAMP COMPONENT	QTY
RS242500-P2037	2
RS242500-P2038	1
RS242500-P2039	7
RS242500-P2040	2
RS242500-P2072	1
RS242500-P2077	1
RS242500-P2078	4
RS242500-P2142	7
RS242500-P2144	1
RS242500-P3022	1

Ramp component register is a model occurrence snapshot; regenerate after model changes.

Push right / rear outfeed

06 / LIFT-TO-CONVEYOR CONNECTION

Local presentation / 1:4



ITEM	PART NUMBER	QTY
1	RS242500-A0004	1
2	RS242500-A1010	1
3	RS242500-A0002	1
4	Carrosseriering(DIN9012)-M10	2
5	M10	2
6	DIN933-M10x30	2

Item 5 (source label M10):
SpringWasher(DIN127)-M10

Exploded spacing is illustrative.
Assembled connection: detail A, sheet 1.
This native presentation BOM matches sheet 1.
Regenerate the presentation after assembly changes.

Original component models are unchanged; explosion is stored in a separate presentation assembly.